

Wednesday, 1/23/2008 11:30:21 AM
Kim Johnston

Process Sheet

Splitt
u. g. 08/01/24

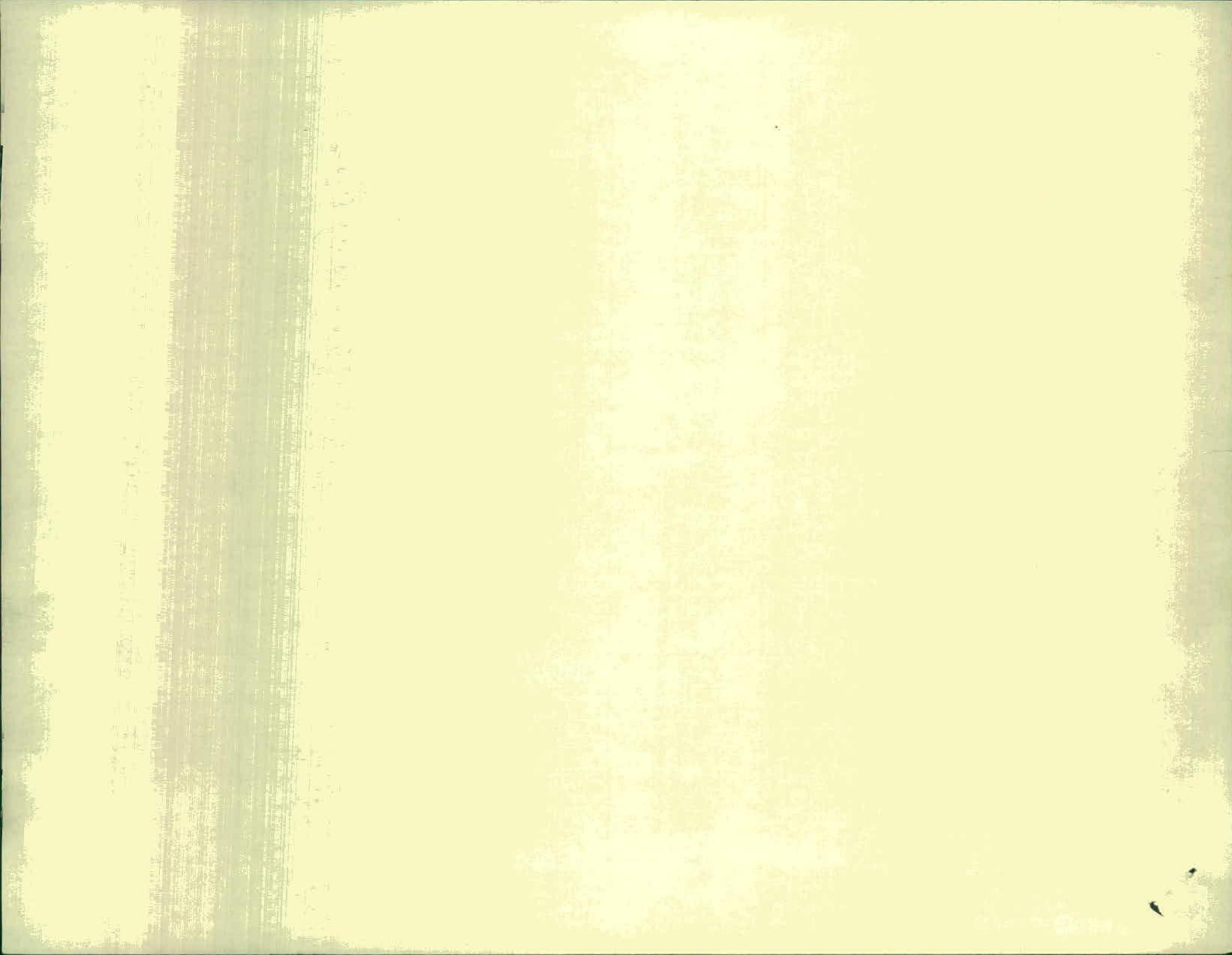
Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MIRROR BRACKET RH
Job Number : 36908-2
Estimate Number : 12340
P.O. Number :
This Issue : 1/23/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : SMALL /MED FAB
Previous Run : 36200
Written By :
Checked & Approved By : HJ 08 01 23
Comment : Est Rev:A New Issue 05-11-01 JLM
Part Number : D20134
Drawing Number : D2013 REV C
Project Number : N/A
Drawing Revision : C
Material :
Due Date : 2/1/2008 Qty: 10 Um: Each

Additional Product

Job Number



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W 
	Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: B 106015 x 7	24.5364 FF 08-02-07
2.0	BRAKE NC	NC BRAKE 
	Comment: NC BRAKE 1-Punch as per template D2013-T3 and Dwg D2013 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. 4-Deburr as required	FF 08-02-04 Ep08/02/04 (12) FF 08-02-07 Ep08/02/04 (12)
3.0	QC5	INSPECT WORK TO CURRENT STEP 
	Comment: INSPECT WORK TO CURRENT STEP	Ep08/02/07 (17)
4.0	PACKAGING 1	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	h 08-02-07



Process Sheet

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Drawing Name: MIRROR BRACKET RH

Job Number: 36908

Part Number: D20134

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Seq. #: Machine Or Operation: Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(12)

2008/2/108

Comment: FINAL INSPECTION/W/O RELEASE

Completion



min 2008/2/108

(12)

W



RELEASED
RE 99.06.10

DART



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED <i>[Signature]</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	SHEET 2 OF 3 REV. C SCALE NTS

